

## TEST REPORT

No. : SHIN1509044834PS

Date : Oct 28, 2015

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CUSTOMER NAME: DOW CHEMICAL THAILAND LIMITED  
ADDRESS: 8, I-4 ROAD., MAP-TA-PHUT INDUSTRIAL ESTETE P.O BOX 72,  
MUANG DISTRICT, RAYONG 21150.

The following sample(s) was/ were submitted and identified on behalf of the client as:

Sample Name : PIR foam sample made by Munkong Steel Co.,Ltd by using Voratherm  
CN633 polyol /Voramate M600 Isocyanate  
Manufacturer : Munkong Steel Co.,Ltd 1/348 Soi Onnuch 59/1, Sukhunvit 77 Rd, Prawet,  
Bangkok 10250.  
Date of Receipt : Sep 29, 2015  
Testing Start Date : Sep 29, 2015  
Testing End Date : Oct 27, 2015  
Test result(s) : For further details, please refer to the following page(s)

Signed for  
SGS-CSTC Standards Technical  
Services (Shanghai) Co., Ltd.



Cathy Wu  
Authorized signatory



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Test Item:

To determine the flame spread index (FSI) and smoke-developed index (SDI) of the sample's surface burning characteristics when it is subjected to the conditions of specified in ASTM E84-15 "Standard Test Method for Surface Burning Characteristics of Building Materials"

## I. TEST CONDUCTED

This test was conducted in accordance with ASTM E84-15 Standard Test Method for Surface Burning Characteristics of Building Materials.

## II. INTRODUCTION

The method, designated as ASTM E84-15, "Standard Method of Test for Surface Burning Characteristics of Building Materials", is designed to determine the relative surface burning characteristics of materials under specific test conditions. Results are expressed in terms of flame spread index (FSI) and smoke developed index (SDI).

The purpose of this test method is to determine the relative burning behavior of the material by observing the flame spread along the specimen. Flame spread and smoke developed index are reported. However, there is not necessarily a relationship between these two measurements.

## III. TEST PROCEDURE

The tunnel is preheated to 150°F, as measured by the floor-embedded thermocouple located 23.25 feet downstream of the burner ports, and allowed to cool to 105°F, as measured by the floor-embedded thermocouple located 13 feet from the burners. At this time the tunnel lid is raised and the test sample is placed along the ledges of the tunnel so as to form a continuous ceiling 24 feet long, 12 inches above the floor. The lid is then lowered into place.

Upon ignition of the gas burners, the flame spread distance is observed and recorded every 15 seconds. Flame spread distance versus time is plotted ignoring any flame front recessions. If the area under the curve (A) is less than or equal to 97.5 min·ft,  $FSI = 0.515 \cdot A$ ; if greater,  $FSI = 4900 / (195 - A)$ . Smoke developed is determined by comparing the area under the obscuration curve for the test sample to that of inorganic reinforced cement board and red oak, arbitrarily established as 0 and 100, respectively.



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## IV. CONDITIONING

Prior to testing, the sample was conditioned,

To a constant weight at a temperature of 73.4±5 °F (23±2.8 °C) and at a relative humidity of 50±5%

## V. SAMPLE DETAILS

Name	PIR foam
Color / Density	Light yellow / 44.5kg/m <sup>3</sup>

### Exposed face:

The front face

### MOUNTING METHODS:

The specimen was self-supporting and was placed directly on the inner ledges of the tunnel.

The specimen consisted of 3 pieces of 510mm wide×2415mm long×25.5mm thickness and all sections jointed end-to-end.

## TEST RESULTS

FSI	SDI
15	200

## RATING:

The National Fire Protection Association Life Safety Code 101, Chapter 10, Section 10.2.3 “Interior Wall and Ceiling Finish Classification”, has a means of classifying materials with respect to Flame Spread and Smoke Developed when tested in accordance with NFPA 255, ASTM E84, UL 723 “Method of Test of Surface Burning Characteristics of Building Materials”.

International Building Code, Chapter 8, Interior Finishes, Section 803 “Wall and Ceiling Finishes”, was classified in accordance with ASTM E 84 or UL 723. Such interior finish materials shall be grouped in the following classes in accordance with their flame spread and smoke-developed indexes.



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The classifications are as follows:

	Class A	Class B	Class C
Flame Spread Index	0-25	26-75	76-200
Smoke-developed Index	0-450	0-450	0-450

Since the tested sample received a Flame Spread Index 15 and a Smoke Developed 200, it would meet the requirement of Class A interior Wall & Ceiling Finish Category.

## OBSERVATIONS

Time to ignition (sec)	1
Time to Max. FS (sec)	70
Maximum FS (feet)	3

## GRAPHICAL RESULTS:

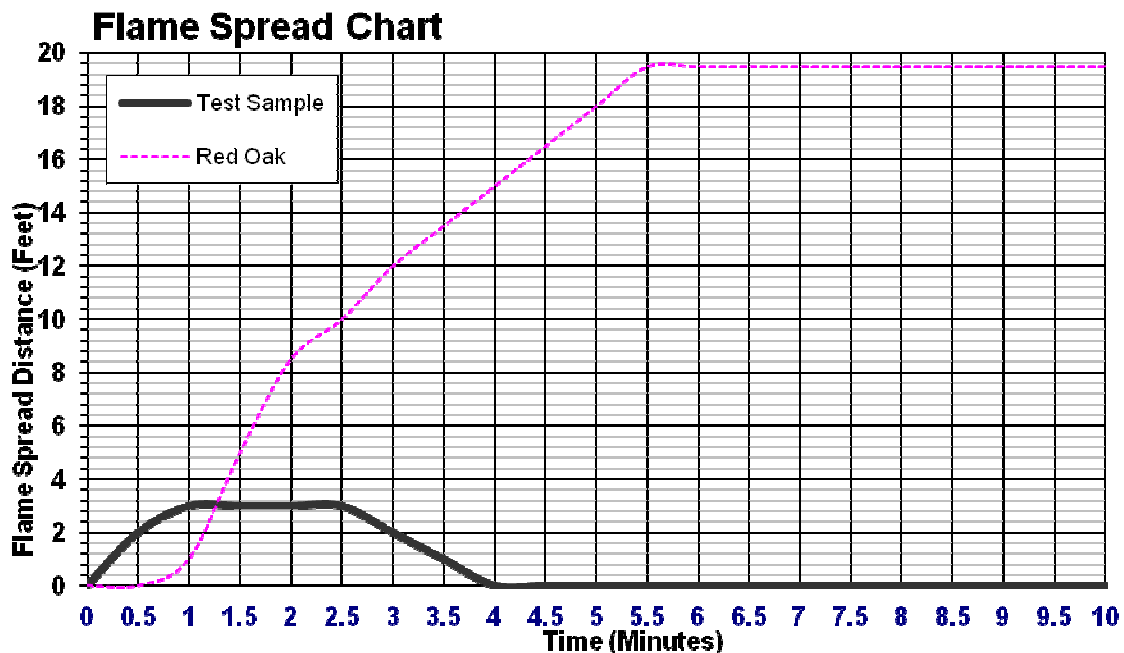


Figure 1 Flame Spread Chart



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### Smoke Developed Chart

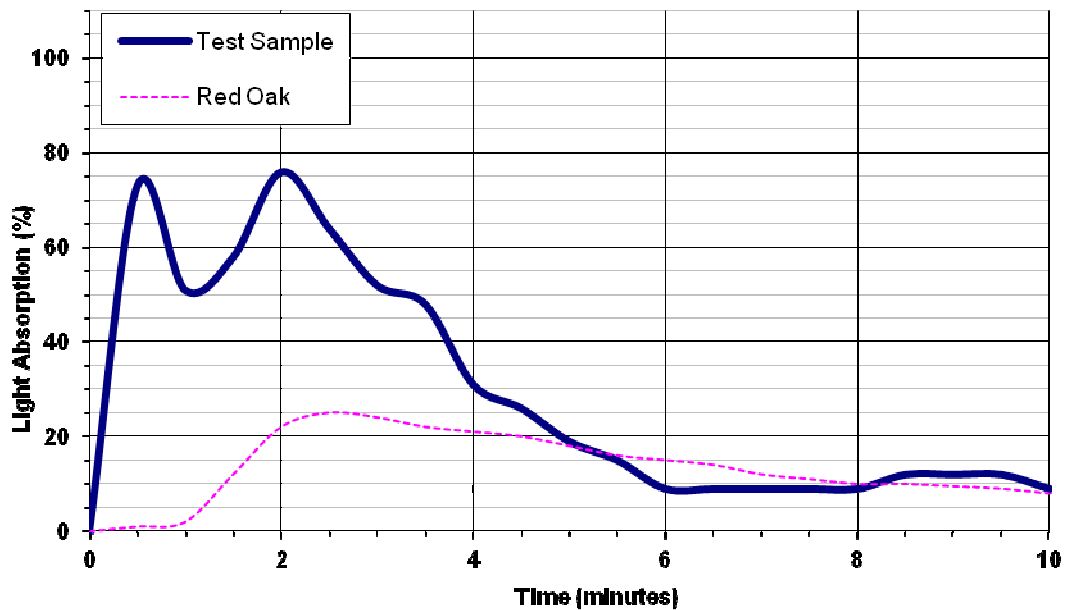


Figure 2 Smoke Developed Chart



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### WARNING:

The use of supporting materials on the underside of the test specimen has the ability to lower the flame spread index from those which might be obtained if the specimen could be tested without such support. These test results do not necessarily relate to indices obtained by testing materials without such support.

Testing of materials that melt, drip, or delaminate to such a degree that the continuity of the flame front is destroyed, results in low flame spread indices that do not relate directly to indices obtained by testing materials that remain in place.

The test results relate only to the specimens of the product in the form in which were tested. Small differences in the composition or thickness of the product may significantly affect the performance during the test and may therefore invalidate the test results. Care should be taken to ensure that any product, which is supplied or used, is fully represented by the specimens, which were tested.

The specimen was supplied by the sponsor and SGS other internal laboratory was not involved in any selection or sampling procedure.

### Sample Photo:



- The test was performed by SGS other internal laboratory.

\*\*\*\*\* End of report\*\*\*\*\*



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